



# SOLUCIONES EFICIENTES PARA EL SECTOR ALIMENTACIÓN

**SICK**  
Sensor Intelligence.

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# ¿QUIÉNES SOMOS?

- Empresa multinacional con sede central en Waldkirch (Selva Negra, Alemania)
- Fundada en 1946 – más de 70 años de tecnología de detección
- Alrededor de 8.000 empleados en todo el mundo
- Presente en 90 países: Con 50 subsidiarias e inversiones de capital y numerosos organismos especializados
- La más amplia gama de productos y tecnología en la industria de sensores
- Líder en innovación en tecnología de detección
- Filial propia en España y Portugal desde 1990
- 60 empleados, 10 delegaciones y una amplia red de distribución





# CERCA DE SU SECTOR

## FACTORY AUTOMATION



## LOGISTICS AUTOMATION



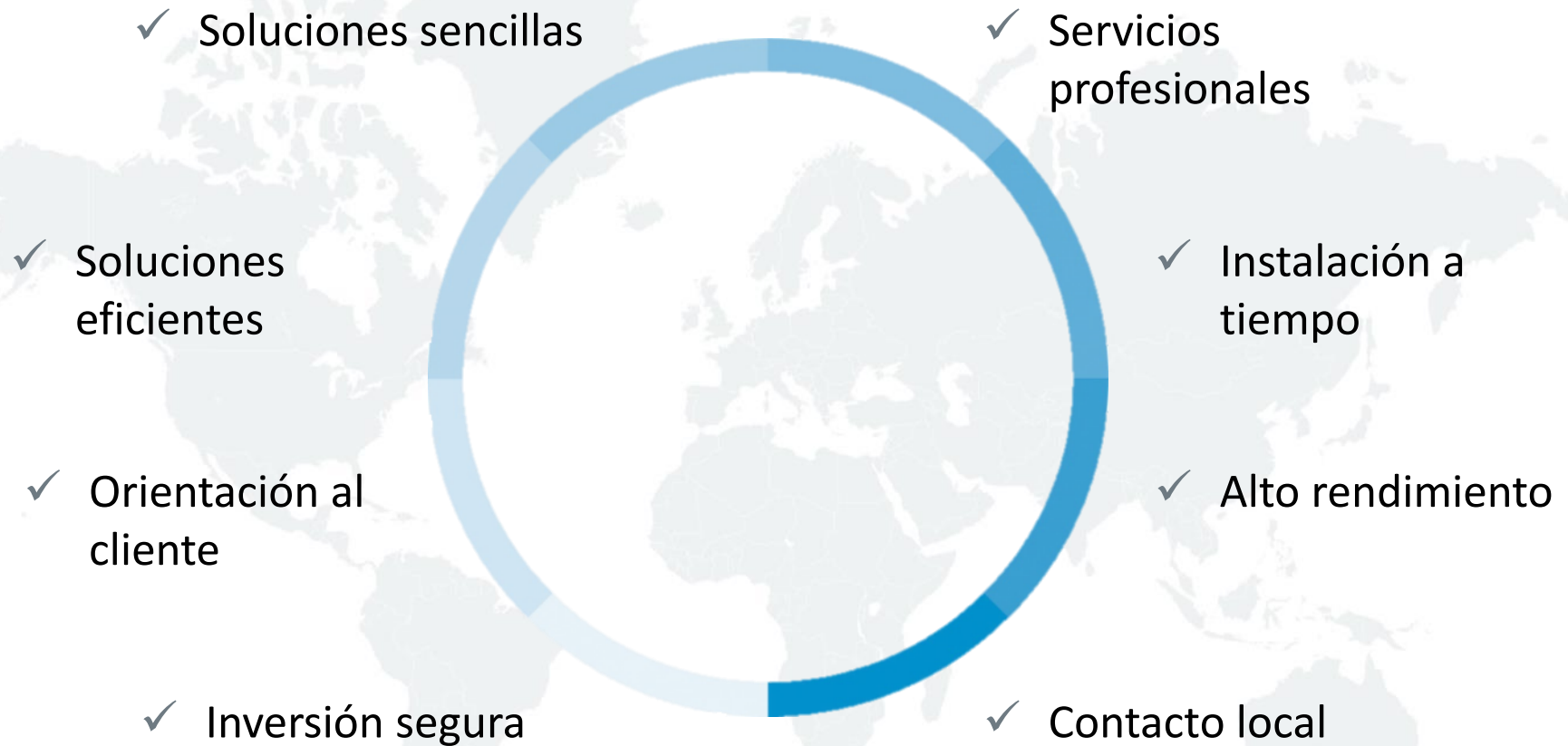
## PROCESS AUTOMATION



# GAMA DE PRODUCTOS + EXPERIENCIA = LA SOLUCIÓN ADECUADA



- Analizadores de Gases
- Medición de Polvo
- Protección Optoelectrónica
- Encoders
- Focélulas
- Interruptores de Seguridad
- Medición de Caudal
- Rejillas Fotoeléctricas
- Relés de Seguridad
- Sensores de Distancia
- Sensores de Fluidos
- Sensores de Proximidad
- Sensores de Registro
- Sensores de Tráfico
- Sensores Magnéticos
- Motorfeedback
- Identificación Automática
- Detección
- Sistemas
- Visión





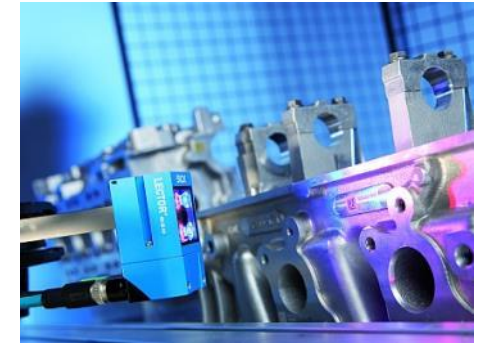
DETECCIÓN



MEDICIÓN



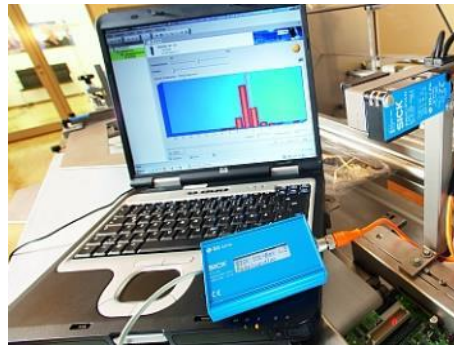
PROTECCIÓN



IDENTIFICACIÓN



POSICIONAMIENTO



NETWORKING /  
INTEGRACIÓN



SUPERVISIÓN Y  
CONTROL



SERVICIOS

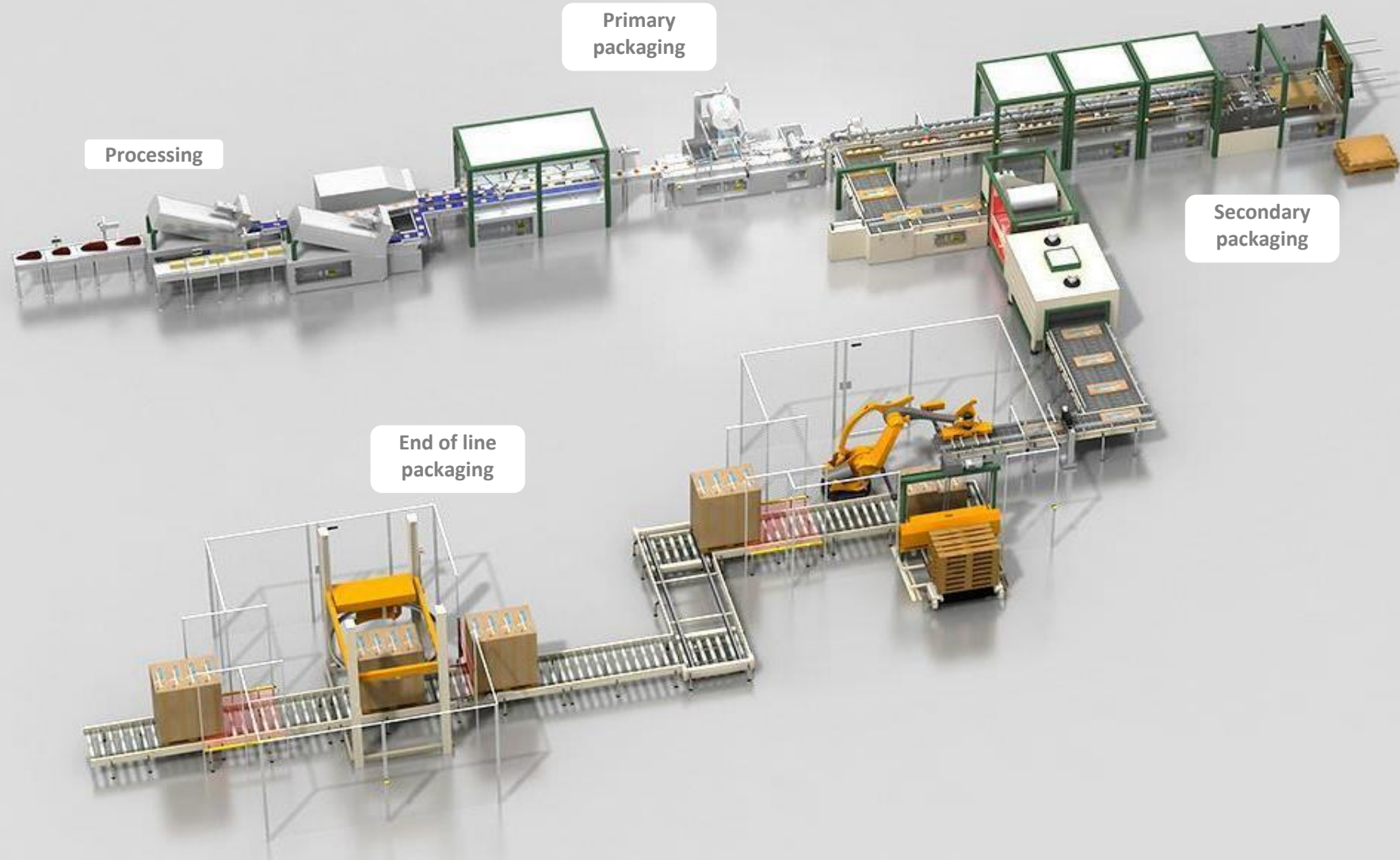


## SICK competences in the Food Industry



# EFFICIENT SOLUTIONS FOR THE FOOD INDUSTRY

## OVERVIEW

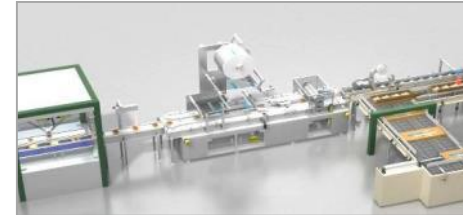






## Flexible Automation

Presence Detection &  
Measurement



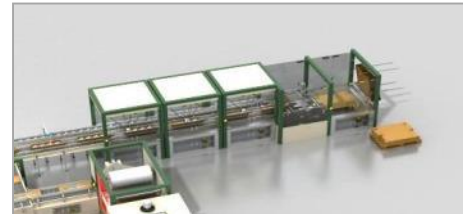
## Safety

Access Guarding & Area  
Guarding



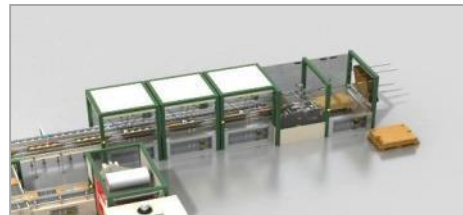
## Quality Control

Inspection & Verification



## Track & Trace

Data Management &  
Identification



# CHALLENGES IN THE FOOD INDUSTRY

## PRIMARY PACKAGING



### Flexible Automation

Presence Detection & Measurement



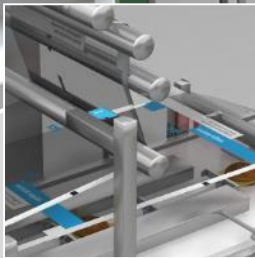
**Verification of volume, shape and dimension**

*Smart camera: IVC3D*



**Tension Control**

*Inductive proximity sensor: IMF*



**Edge detection and guidance**

*Array sensor: AT20*



**Flexible "Print mark" detection**

*Contrast sensor: KT5*



## ■ Smart camera

- ▶ The IVC-3D makes advanced 3D shape inspections easy, enabling cost-efficient solutions
- ▶ Contrast-independent measurement provides greater reliability even at varying object color and when the object color is the same as the background

[Recommended Product IVC-3D](#)



## ■ Array sensor

- ▶ No teach, program or menu activities make setup virtually hassle free
- ▶ Cost-effective solution to reliably determine edge position
- ▶ Easy-to-integrate, compact housing can be mounted over the web so less downtime is required for maintenance

[Recommended Product AT20](#)



## ■ Contrast sensor

- ▶ All print marks and color combinations are reliably detected, ensuring high machine throughput
- ▶ Reliable operation, even with jittering webs and high-gloss materials
- ▶ High positioning accuracy improves packaging quality

[Recommended Product KT5](#)



## ■ Inductive proximity sensor

- ▶ Extended temperature range (-40 to +80 °C). Tolerates short-term temperature increases up to 100 °C
- ▶ Hygienic process due to FDA approved material and hygienic design
- ▶ Reduced maintenance costs due to sensor's resistance to aggressive cleaning cycles

[Recommended Product IMF](#)



# CHALLENGES IN THE FOOD INDUSTRY

## END OF LINE PACKAGING



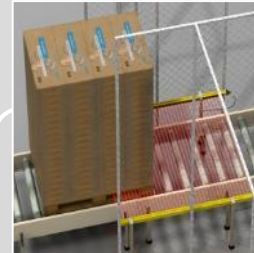
### Safety

Access Guarding & Area  
Guarding



**Safe control solution**

*Safety controller: Flexi Soft*



**Access protection with pallet  
detection**

*Safety light curtain: C4000 Palletizer*



**Access protection with muting**

*Safety light curtain: M4000 Standard*



**Enabling and safe locking**

*Safety switch: i10 Lock*



## ■ Safety light curtain

- ▶ Cost-effective light curtains with standard and advanced functionalities
- ▶ Maximum access protection in automated material transport applications ensures the system reliably differentiates between people and material
- ▶ Easy integration and quick commissioning save time and costs since secondary sensors are not required

*Recommended Product C4000 Palletizer / M4000 Standard*



## ■ Safety controller

- ▶ Only one configuration for the complete system, simplifying commissioning
- ▶ Rich diagnostic functions available via Fieldbus gateway module
- ▶ Less downtimes due to gateways, e.g., Profinet I/O, Profibus-DP, EtherCAT, CANopen, Modbus TCP, EtherNet (TCP/IP)

*Recommend Product FlexiSoft*



## ■ Safety locking device

- ▶ Small design simplifies installation and makes it easy to mount directly on the guard door frame
- ▶ Flexible electrical connectivity due to three cable entry glands
- ▶ Practical, simple adjustment due to various actuators that are suitable for any door

*Recommended Product i10 Lock*

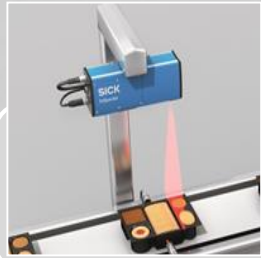
# CHALLENGES IN THE FOOD INDUSTRY

## SECONDARY PACKAGING



### Quality Control

Inspection & Verification



**Verifying completeness of cases**

*Laser measurement technology: TriSpector*



**Data verification of packaging material**

*Vision sensor: Inspector PI50*





## ■ Intuitive 3D inspection

- ▶ 3D inspection of moving parts
- ▶ Factory calibrated 3D data, true mm values in all dimensions
- ▶ Rugged IP67 metal housing with plastic windows
- ▶ Quick device replacement due to guaranteed field of view and re-use of saved settings
- ▶ Embedded image analysis for fast configuration

*Recommended Product TriSpector*



## ■ Vision sensor

- ▶ Powerful yet simple tools enable flexibility in various positioning and inspection applications
- ▶ Device cloning saves time in deployment using only standard web browser
- ▶ Web interface enables import/export of unlimited number of reference objects, increasing production flexibility
- ▶ Ethernet communication and web API gives excellent connectivity and freedom to customize user's HMI

*Recommended Product Inspector*

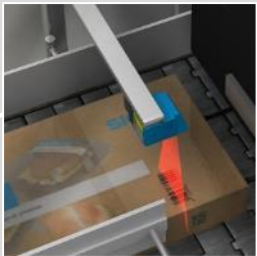
# CHALLENGES IN THE FOOD INDUSTRY

## SECONDARY PACKAGING



### Track & Trace

Data Management &  
Identification



**Verifying a bar code**

*Bar code scanner:*  
*CLV620*



**Pallet tracking**

*RFID: RFH63x*



## ■ RFID technology

- ▶ Intelligent technology allows stand-alone usage
- ▶ Highest reading/writing performance with flexible integration in common industrial fieldbuses via IDpro compatibility
- ▶ Less maintenance time due to an integrated cloning back-up system using microSD
- ▶ Easily adapts to application requirements via SOPAS parameter setting tool

[Recommended Product Interrogator \(write/read unit\) RFH63x](#)



## ■ Bar code scanner

- ▶ Easy to configure with standard, long-range and high-density versions available
- ▶ Accurate code identification even at high speeds
- ▶ Easily integrated into a variety of networks, providing flexibility
- ▶ A variety of diagnostic options ensures easy access for configuration and troubleshooting

[Recommended Product CLV620](#)



## ■ Hand-held scanner

- ▶ Large depth of field and reading distances of up to 600 mm
- ▶ Identification of codes with 0.076 mm module width
- ▶ Fast and reliable decoding even on poorly printed or partly damaged codes
- ▶ Increased productivity thanks to high scan rate

[Recommended Product IDM140](#)



# TOP PRODUCTS FOR THE FOOD INDUSTRY

WL12-3



Rugged metal housing with dovetail attachment: WL12-3

PBS



The smart solution: PBS Electronic pressure switch with display

W4S-3 Hygienic



For applications under hygienic requirements: W4S-3 Hygienic

IMF



For applications in wash down environment: Inductive sensor IMF

IVC3D



Advanced 3D inspection for harsh environments: IVC-3D stainless steel

JEF300



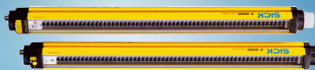
Reliable indoor laser measurement technology: JEF300

Flexi Soft



Simple and easy to use: Flexi Soft safety controller

C4000



Multifunctional and user friendly: C4000

S300 Mini



Safety first: S300 Mini safety laser scanner

LECTOR®620



LECTOR®620: Clever. Simple. Industrial.

CLV62x



Excellent reading performance: CLV62x

Inspector PI50



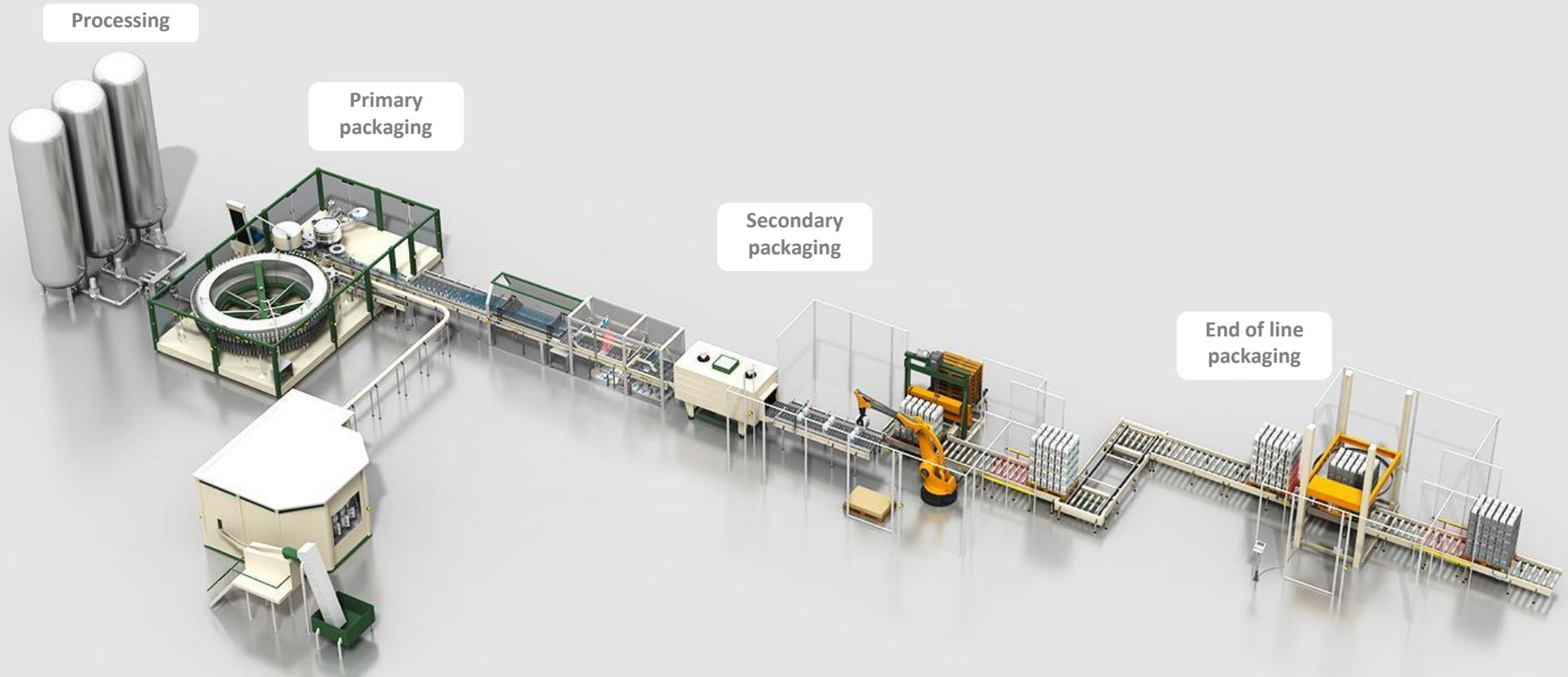
Inspector PI50: Part inspection made easy

## SICK competences in the Beverage Industry



# EFFICIENT SOLUTIONS FOR THE BEVERAGE INDUSTRY

## OVERVIEW







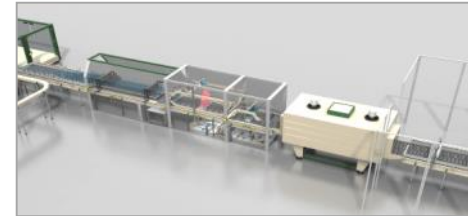
## Flexible Automation

Presence Detection &  
Measurement



## Safety

Access Guarding & Area  
Guarding



## Quality Control

Inspection & Verification



## Track & Trace

Data Management &  
Identification



# CHALLENGES IN THE BEVERAGE INDUSTRY PROCESSING



## Flexible Automation

Presence Detection & Measurement



**Temperature measurement**

*Temperature sensor: THTE*



**Pressure measurement**

*Pressure sensor: PHT*



**Level measurement**

*Level sensor: LFV200*



**Valve Position  
detection**

*Inductive sensor: IMF*



## ■ Temperature sensor

- ▶ The sensor can be exchanged without interrupting the process, providing high equipment availability and minimizing hygienic risks
- ▶ Safe hygienic operation: Wetted parts are made from high-grade stainless steel, hygienically-graded surface finish, and a gap- and crevice-free design

[Recommended Product THTE](#)



## ■ Pressure sensor

- ▶ Perfectly suited for demanding hygienic applications
- ▶ Safe hygienic operation through EHEDG and 3-A certifications
- ▶ High reliability due to robust design and use of high-grade materials

[Recommended Product PHT](#)



## ■ Level sensor

- ▶ Universal technology works in all kinds of liquids
- ▶ Flexible and robust system for a multitude of applications
- ▶ Easy operation and integration, saves time
- ▶ Maintenance-free sensor, reduces downtime

[Recommended Product LFBV200](#)



## ■ Inductive proximity sensor

- ▶ Extended temperature range (-40 to +80 °C). Tolerates short-term temperature increases up to 100 °C
- ▶ Hygienic process due to FDA approved material and hygienic design
- ▶ Reduced maintenance costs due to sensor's resistance to aggressive cleaning cycles

[Recommended Product IMF](#)



# CHALLENGES IN THE BEVERAGE INDUSTRY

## PRIMARY PACKAGING



### Flexible Automation

Presence Detection & Measurement



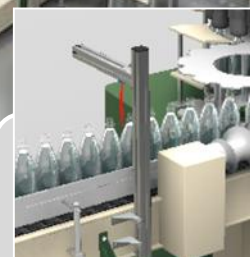
#### Container detection

*Miniature photoelectric sensor: W4S-3 Inox*



#### Level measurement

*Level sensor: LFP Inox*



#### Transparent bottle detection

*Small photoelectric sensor: WL12G-3*



## ■ Level sensor

- ▶ Robust design increases service life
- ▶ High flexibility due to cutable probe and interchangeable connection concept
- ▶ Cost savings due to multiple output signals: one system for both level detection and continuous level monitoring
- ▶ Time and cost savings due to low maintenance and quick commissioning

Recommended Product *LFP Inox*



## ■ Miniature photoelectric sensor

- ▶ Hygienic housing and accessories with no grooves or crevices eliminates the potential for bacteria to grow, providing a more hygienic solution
- ▶ Long service life in harsh conditions ensures less downtime and fewer replacement costs
- ▶ Reliable detection of all transparent objects
- ▶ Quick and easy alignment due to highly visible PinPoint emitter LED

Recommended Product *W4S-3 Inox*



## ■ Small photoelectric sensor

- ▶ Reliable detection of transparent objects, including PET bottles and transparent films
- ▶ PinPoint LED technology provides a bright, small and precise light spot that enables quick and easy sensor alignment
- ▶ High immunity to optical interference reduces false readings

Recommended Product *WL12G-3*

# CHALLENGES IN THE BEVERAGE INDUSTRY

## END OF LINE PACKAGING



### Safety

Flexible Control Solution



**Access protection with muting**  
*Safety light curtain: M4000  
Standard*

**Enabling and safe locking**  
*Safety switch: i10 Lock*

**Emergency stop**  
*Safety switch: ES21*



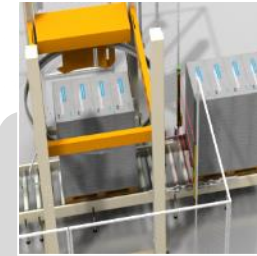
# CHALLENGES IN THE BEVERAGE INDUSTRY

## END OF LINE PACKAGING



### Safety

Flexible Control Solution



**Access protection with muting**  
*Safety light curtain: M4000*



**Collision prevention**  
*Safety laser scanner: S3000*



**Safe control solution**  
*Safety controller: Flexi Soft*





## ■ Safety laser scanner

- ▶ Largest protective field range on the market
- ▶ Safety engineering - with no loss of productivity.
- ▶ Easy installation, commissioning and maintenance for stationary and mobile applications

[Recommended Product S3000](#)



## ■ Safety light curtains

- ▶ Maximum access protection in automated material transport applications ensures the system reliably differentiates between people and material
- ▶ Easy integration and quick commissioning save time and costs since secondary sensors are not required

[Recommended Products C4000 & M4000](#)



## ■ Safety controller

- Only one configuration for the complete system, simplifying commissioning
- Rich diagnostic functions available via Fieldbus gateway module
- Less downtimes due to gateways, e.g. Profinet I/O, Profibus-DP, EtherCAT, CANopen, Modbus TCP, EtherNet (TCP/IP)

[Recommended Product FlexiSoft](#)



## ■ Safety switches

- Small design simplifies installation and makes it easy to mount directly on the guard door frame
- Flexible electrical connectivity due to three cable entry glands
- Practical, simple adjustment due to various actuators that are suitable for any door

[Recommended Products RE27 & ES21](#)

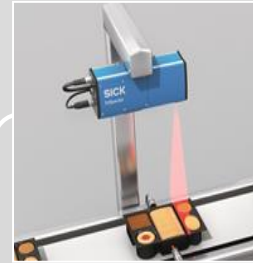
# CHALLENGES IN THE BEVERAGE INDUSTRY

## SECONDARY PACKAGING



### Quality Control

Inspection & Verification



**Verifying completeness of cases**

*Laser measurement technology:  
TriSpector*



**Quality check of bottle caps**

*Vision sensor: Inspector*



**Bottle detection**

*Compact photoelectric sensor: WTB27-3  
MultiPac*



## ■ Intuitive 3D inspection

- ▶ 3D inspection of moving parts
- ▶ Factory calibrated 3D data, true mm values in all dimensions
- ▶ Rugged IP67 metal housing with plastic windows
- ▶ Quick device replacement due to guaranteed field of view and re-use of saved settings
- ▶ Embedded image analysis for fast configuration

*Recommended Product TriSpector*



## ■ Vision sensor

- ▶ Unique UV illumination provides a quick return on investment in solar cell manufacturing by detecting edge defects on blue wafers
- ▶ The advanced “object locator” locates parts independent of position, rotation and scale and guarantees high-quality results
- ▶ Configurable outputs by logical expression reduces cost of additional logical equipment in your production

*Recommended Product Inspector*



## ■ Small photoelectric sensor

- ▶ Reliable detection of transparent objects, including PET bottles and transparent film
- ▶ PinPoint LED technology provides a bright, small and precise light spot that enables quick and easy sensor alignment

*Recommended Product WTB27-3*



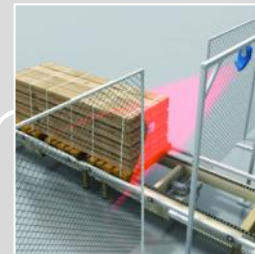
# CHALLENGES IN THE BEVERAGE INDUSTRY

## END OF LINE PACKAGING



### Track & Trace

Data Management &  
Identification



**Bar code reading**

*Bar code scanner: CLV62x*



**Pallet tracking**

*RFID: RFH63x*



**Product identification**

*Hand-held scanner:  
IDM140*



## ▪ **RFID technology**

- ▶ Intelligent technology allows stand-alone usage
- ▶ Highest reading/writing performance with flexible integration in common industrial fieldbuses via IDpro compatibility
- ▶ Less maintenance time due to an integrated cloning back-up system using microSD
- ▶ Easily adapts to application requirements via SOPAS parameter setting tool

[Recommended Product Interrogator \(write/read unit\) RFH63x](#)



## ▪ **Bar code scanner**

- ▶ Easy to configure with standard, long-range and high-density versions available
- ▶ Accurate code identification even at high speeds
- ▶ Easily integrated into a variety of networks, providing flexibility
- ▶ A variety of diagnostic options ensures easy access for configuration and troubleshooting

[Recommended Product CLV62x](#)



## ▪ **Hand-held scanner**

- ▶ Large depth of field and reading distances of up to 600 mm
- ▶ Identification of codes with 0.076 mm module width
- ▶ Fast and reliable decoding even on poorly printed or partly damaged codes
- ▶ Increased productivity thanks to high scan rate

[Recommended Product IDM140](#)



# TOP PRODUCTS FOR THE BEVERAGE INDUSTRY

W4S-3 Glass



W4S-3 Glass: Best in class performance in stainless steel

ML20



Running markless for stability and design freedom: ML20 Ethernet (TCP/IP)

WTB27-3 MultiPac



Reliable detection with WTB27-3 MultiPac photoelectric proximity sensor:

THTE



Hygienic and flexible: Temperature sensor THTE with protection tube

LFP Inox



LFP Inox: Robust design increases service life

PHT



PHT: Perfectly suited for demanding hygienic applications

S300 mini



Safety first: Safety laser scanner S300 mini

Flexi Soft



Simple and easy to use: Safety controller Flexi Soft

C4000



Multifunctional and user friendly: C4000 Soft

Inspector PI50



Inspector PI50: Part inspection made easy

LECTOR® 620



LECTOR® 620: All you can read

CLV62x



Excellent reading performance CLV62x





“La Industria 4.0 es la digitalización de procesos de producción, con el fin de flexibilizarlos e incrementar la eficiencia.”

Bernhard Müller, Director de Industria 4.0, Grupo SICK



# SENSOR INTELLIGENCE FOR INDUSTRY 4.0

## VISION SMART FACTORY

### Pred. Maintenance

Intelligent Sensors



### Track And Trace

Identification Solutions



High  
reliabilty

customization/  
lot size 1

consequent  
transparent  
production

14.0

dynamic &  
flexible production

Minimize resources  
(Quality control)

Human Robot  
collaboration

### Flexible Automation

Intelligent camera



Safety

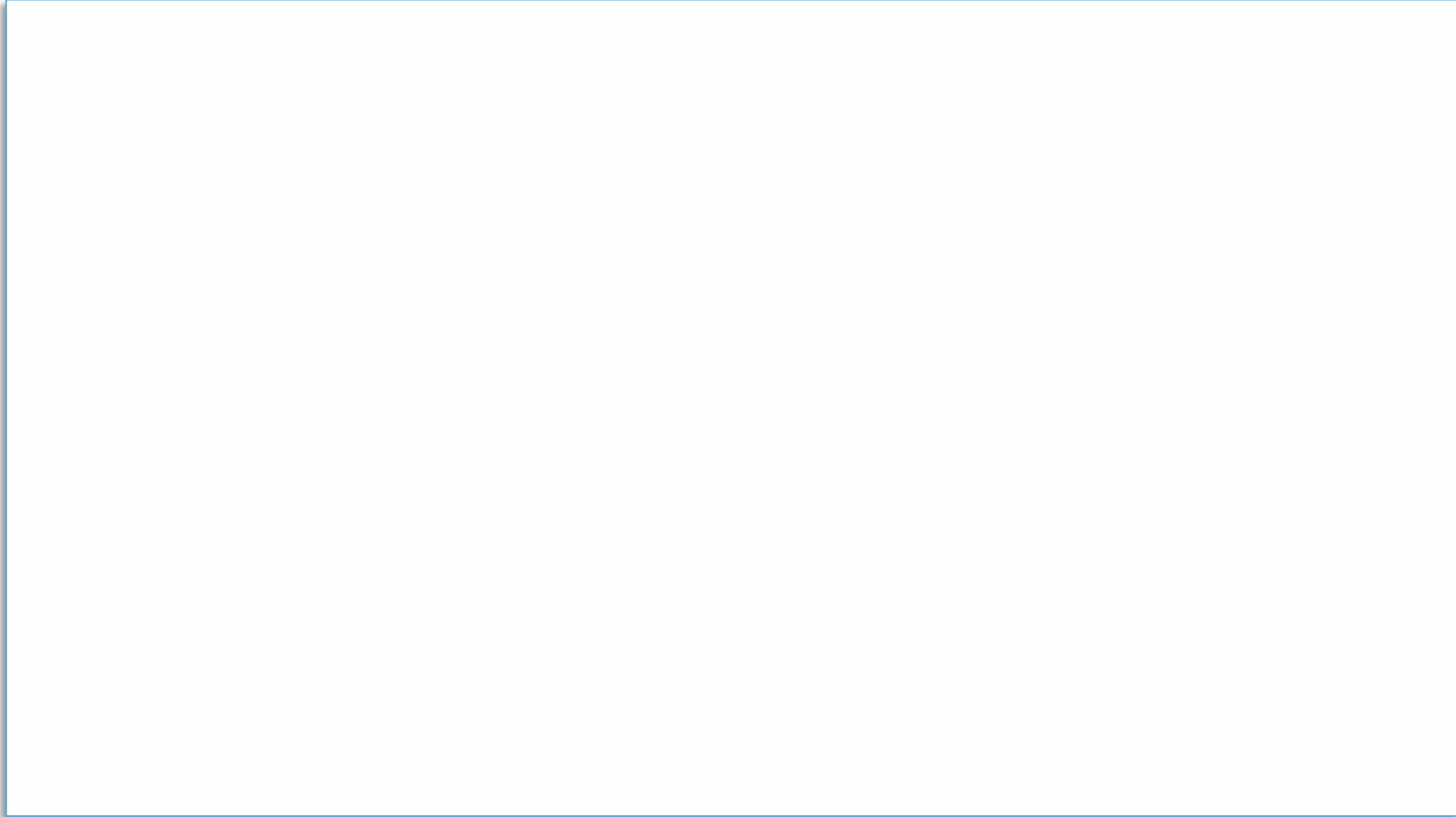
Safety Solutions

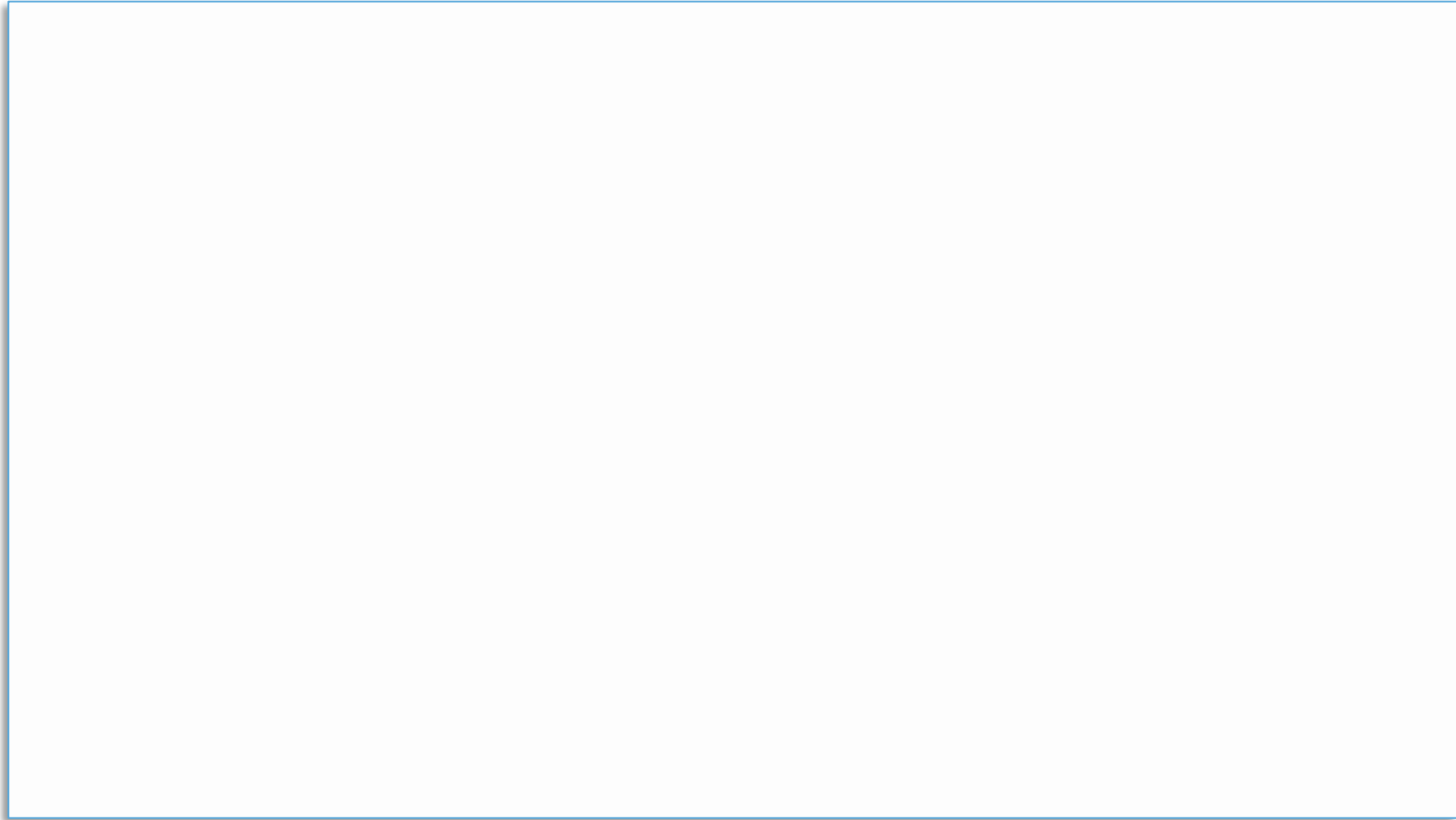


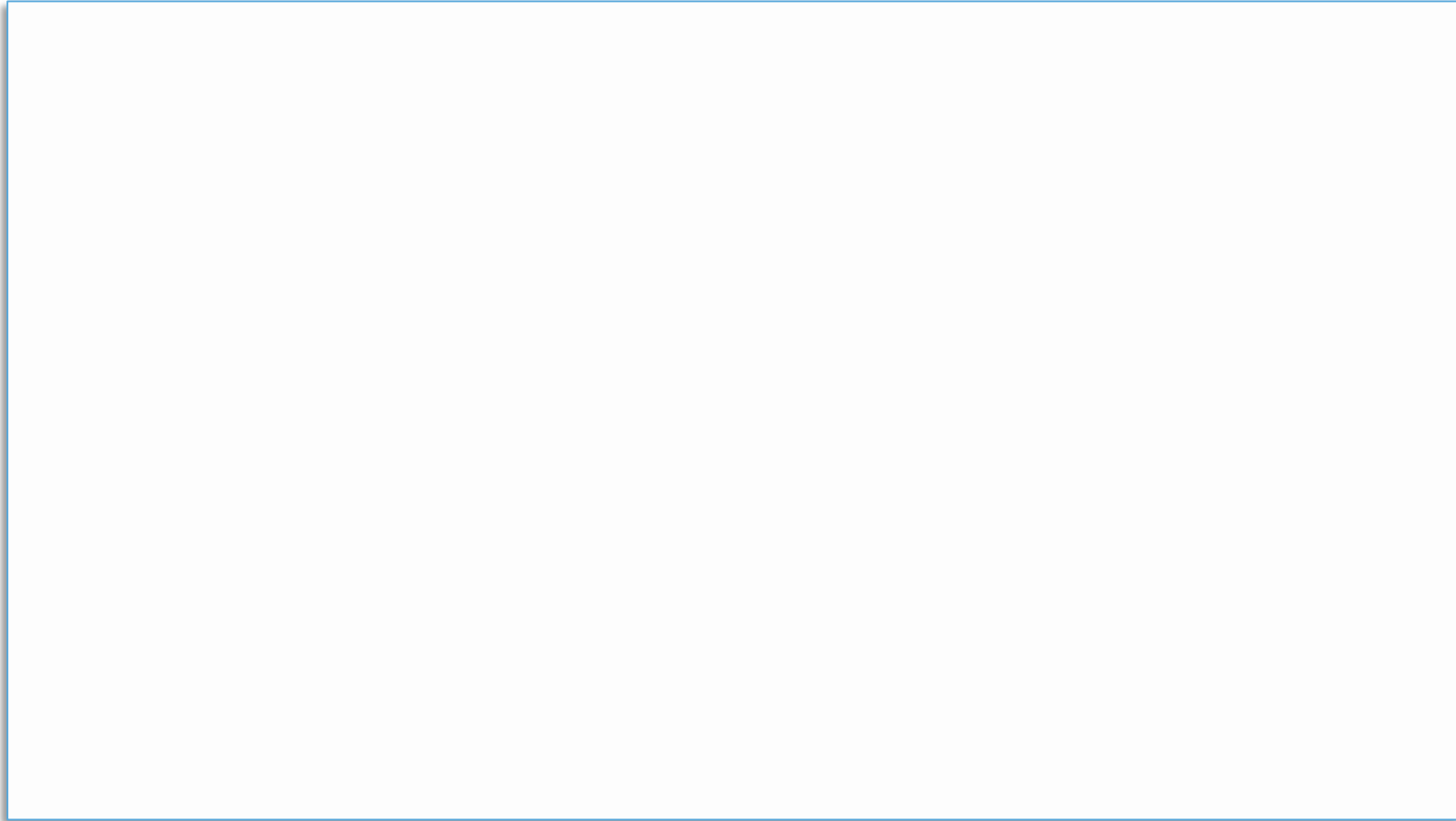
### Quality Control

2D / 3D Vision











THANK YOU FOR YOUR ATTENTION.

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